

Technical Data Sheet

Pro-fax EP649U



Polypropylene, Impact Copolymer

Product Description

Pro-fax EP649U high melt flow, impact polypropylene copolymer is available in pellet form. This resin is typically used in thin-wall injection molding applications and offers a very good stiffness/impact balance.

Application	TWIM Food Containers
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Contains Antistat; Good Impact Resistance; Good Stiffness; High Flow; Nucleated

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	75	g/10 min	75	g/10 min	ASTM D1238
Density, (23 °C)	0.9	g/cm ³	0.9	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	207000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1430	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3760	psi			ASTM D638
(50 mm/min)			26	MPa	ASTM D638
Tensile Elongation at Yield	4	%	4	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	0.8	ft-lb/in			ASTM D256
(23 °C, Method A)			43	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	235	°F			ASTM D648
(0.45 MPa, Unannealed)			113	°C	ASTM D648